

1652



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01-03
Job Sheet 173914



Part No: RBE350A94-2708-01-03

Job Qty: 6 ea

Part Name: Rod



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Machining-3		18-6-21
110	CNC Lathe	6 pcs	4/16/18	4/16/18	0.00	3.00	MORI SL-154		
120	QC	6 pcs	4/16/18	4/16/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs	4/16/18	4/16/18	0.00	0.00	QC8 Machining-4		18-06-22
180	Packaging	6 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea	4/16/18	4/16/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB806 FOLIO REV: 53 DWG REV: 9-89 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R0.750	1144 Steel Proof Round Bar 0.750"	3.8400 ft (.64 ea)	90-Start up Operation	SC00808=2.9 SC69912=1.3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R0.750	4	11	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 2:33 PM dart.logan.david



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Container No: S082903



Part: RBE350A94-2708-01-03

Job No: 173914

Serial No/Batch: S082903

Revision: G

Inspector:

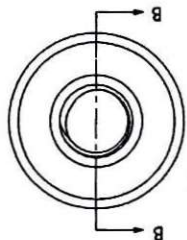
Exp Date:

Instructions:

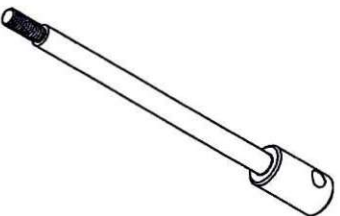
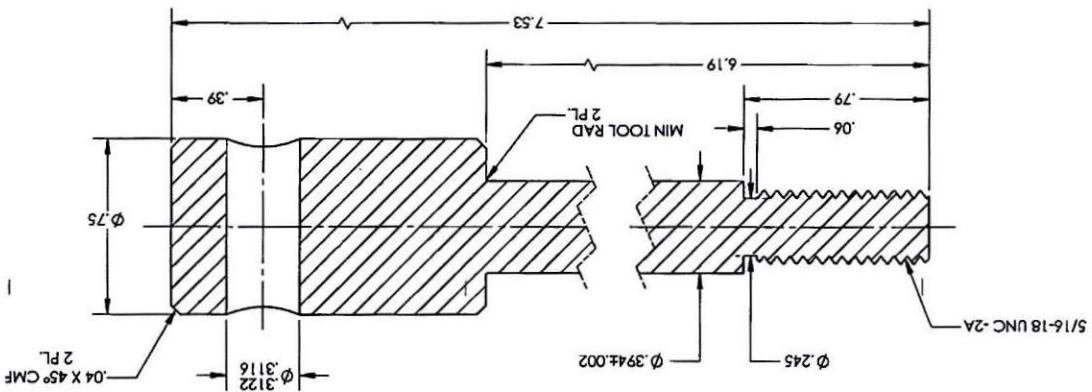
Date: 06/21/18

NOTES:
1) MATERIAL: AISI 1144 STRESSPROOF
2) HEAT TREAT: N/A
3) FINISH: NONE
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x .45° OR .015R
6) IDENTIFICATION: N/A
7) #1 CENTER DRILL IS ACCEPTABLE TO USE

RBE350A94-2708-01-03 ROD



SECTION B-B



20180502

NO. 17394

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
6	DIMENSION .394 CHANGED FOR .394 + .002, TEMPLATE UPDATED, SECTION VIEW B-B ADDED, THREAD RELIEF ADDED, CENTER DRILL NOTE ADDED	17-904	01/02/2018	VM	ML

TYPE	R0D	
PLANT NO.	RBE350A94-2708-01-03	
TOL. NO.	RBE350A94-2708-01	
DESIGNED BY:	VM 01/02/2016	
CHECKED BY:	VM 01/02/2016	
MANUFACTURED BY:	VM 01/02/2016	
APPROVED BY:	MM 01/02/2016	
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